

I-Joist Construction Details



PERFORMANCE RATED I-JOISTS IN FLOOR AND ROOF FRAMING

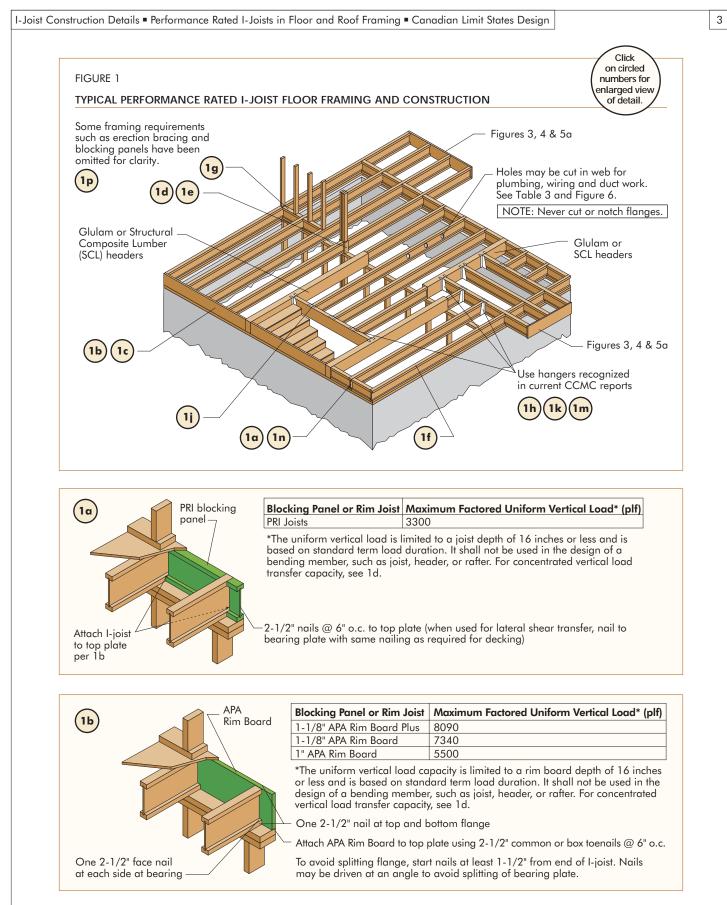


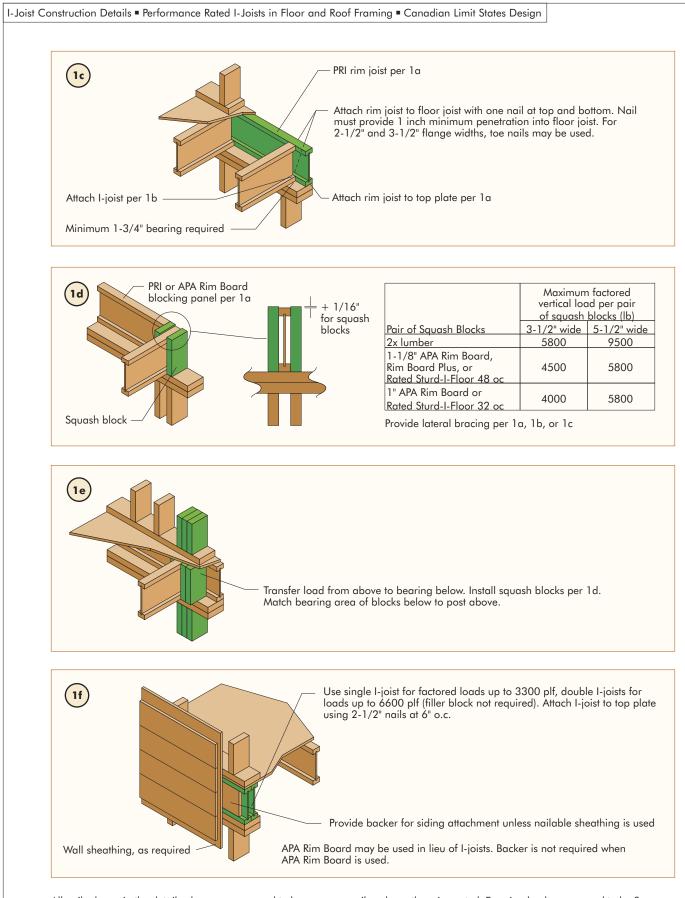
his installation guide includes recommended construction details for Performance Rated I-Joists in floor and roof applications. In addition to floor and roof framing details, this guide includes recommendations for cantilevers and placement of web holes.

Good installation begins with specification of the correct joist for the application. Many Performance Rated I-Joists include in their trademarks allowable spans for uniformly loaded residential floor construction at various I-joist spacings. To determine which I-joist is needed, select the span and then choose the I-joist that meets the span, spacing, and loading criteria. For more inform-ation on selecting APA I-joists, and for design tables, refer to *APA Performance Rated I-joists – Limit States Design, Form E720CA*, available on APA's web site at www.apawood.org

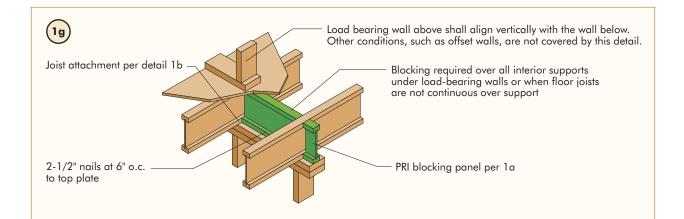








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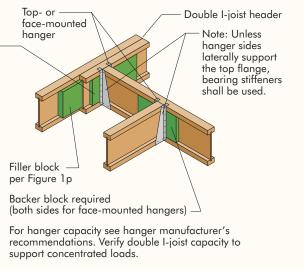


(1h)

Backer block (use if factored hanger load exceeds 360 lbs.) Before installing a backer block to a double l-joist, drive 3 additional 3" nails through the webs and filler block where the backer block will fit. Clinch. Install backer tight to top flange. Use twelve 3" nails, clinched when possible. Maximum factored resistance for hanger for this detail = 1620 lbs.

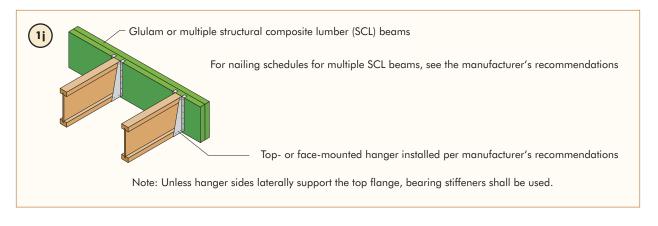
BACKER BLOCKS (Blocks must be long enough to permit required nailing without splitting)

Flange Width	Material Thickness Required*	Minimum Depth**
1-1/2"	19/32"	5-1/2"
1-3/4"	23/32"	5-1/2"
2-5/16"	1"	7-1/4"
2-1/2"]"	5-1/2"
3-1/2"	1-1/2"	7-1/4"

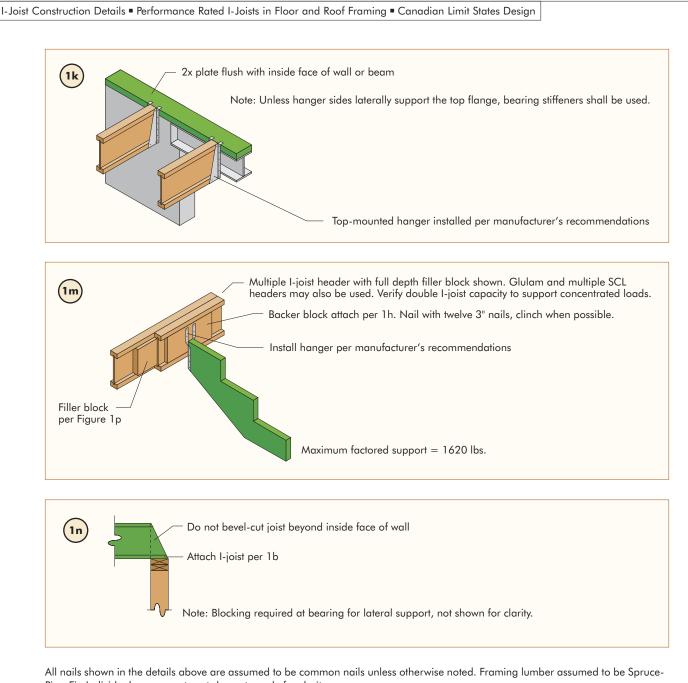


 * Minimum grade for backer block material shall be Utility grade SPF (south) or better for solid sawn lumber and Rated Sheathing grade for wood structural panels.
 ** For face-mount hangers use net joist depth minus 3-1/4" for joists with 1-1/2" thick flanges. For 1-5/16" thick flanges use net

** For face-mount hangers use net joist depth minus 3-1/4" for joists with 1-1/2" thick flanges. For 1-5/16" thick flanges use net depth minus 2-7/8".



All nails shown in the details above are assumed to be common nails unless otherwise noted. Framing lumber assumed to be Spruce-Pine-Fir. Individual components not shown to scale for clarity.

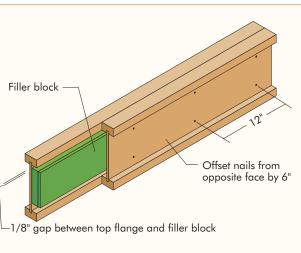


Pine-Fir. Individual components not shown to scale for clarity.

I-Joist Construction Details = Performance Rated I-Joists in Floor and Roof Framing = Canadian Limit States Design

FILLER BLOCK REQUIREMENTS FOR

Flange Width	Net Depth	Filler Block Size			
1-1/2"	9-1/2" 11-7/8"	1-1/8" x 6" high 1-1/8" x 8" high			
1-3/4"	9-1/2" 11-7/8" 14" 16"	1-3/8" x 6" 1-3/8" x 8" 1-3/8" x 10" 1-3/8" x 10" 1-3/8" x 12"			
2-5/16"	11-7/8" 14" 16"	2" x 8" 2" x 10" 2" x 12"			
2-1/2"	9-1/2" 11-7/8" 14" 16"	2-1/8" x 6" 2-1/8" x 8" 2-1/8" x 10" 2-1/8" x 12"			
3-1/2"	11-7/8" 14" 16"	3" x 8" 3" x 10" 3" x 12"			



Notes:

1р

1. Support back of I-joist web during nailing to prevent damage to web/flange connection.

2. Leave a 1/8-inch gap between top of filler block and bottom of top I-joist flange.

3. Filler block is required between joists for full length of span.

4. Nail joists together with two rows of 3" nails at 12 inches o.c. (clinched when possible) on each side of the double I-joist. Total of 4 nails per foot required. if nails can be clinched, only 2 nails per foot are required.

5. The maximum factored load that may be applied to one side of the double joist using this detail is 860 lbf/ft.

All nails shown in the details above are assumed to be common nails unless otherwise noted. Framing lumber assumed to be Spruce-Pine-Fir. Individual components not shown to scale for clarity.

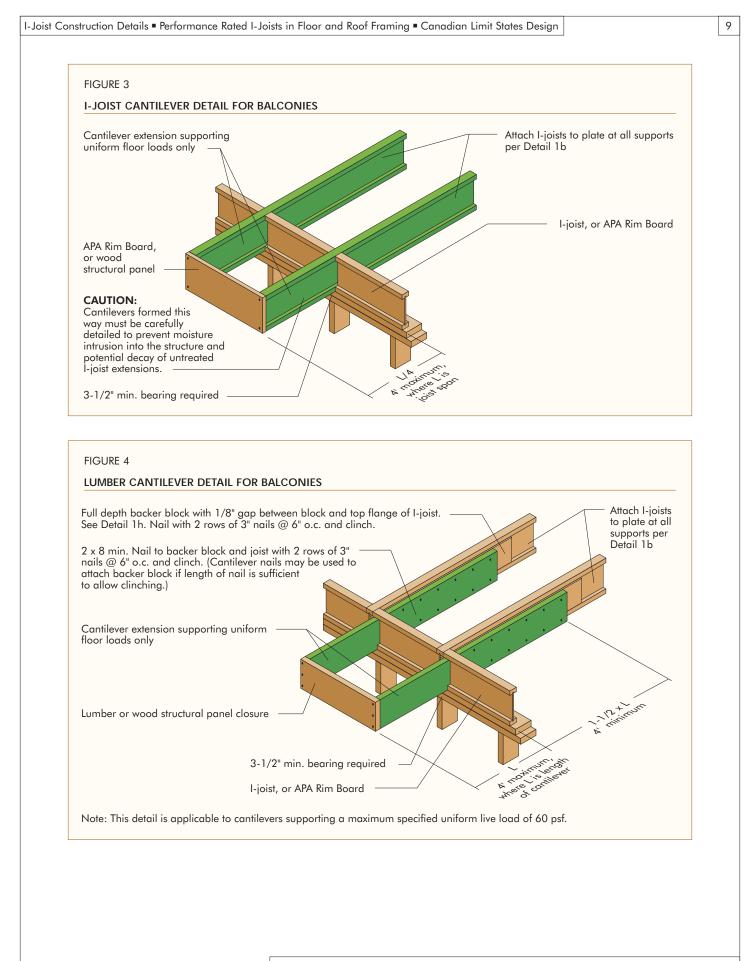
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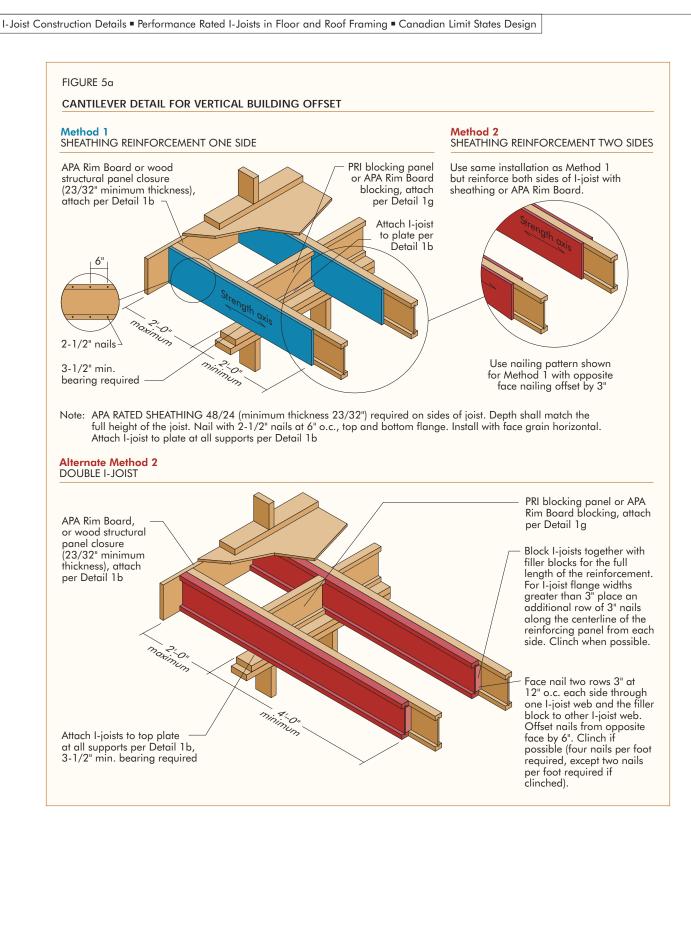
I-Joist Construction Details
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TABLE 1	
STIFFENER SIZE REQUIREMENTS	
PRI Flange Width	Web Stiffener Size Each Side of Web
1-1/2"	15/32" x 2-5/16" minimum width
1-3/4"	19/32" x 2-5/16" minimum width
2-5/16"	1" x 2-5/16" minimum width
2-1/2"	1" x 2-5/16" minimum width
3-1/2"	1-1/2" x 2-5/16" minimum width

FIGURE 2 WEB STIFFENER INSTALLATION DETAILS CONCENTRATED LOAD END BEARING (Load stiffener) (Bearing stiffener) Flange width 1-3/4" Flange width greater than 1-3/4" **Tight Joint** Gap or less No Gap-1/8"-1/4" 1/8"-1/4" Approx. Approx. Gap Gap Clinch (4) 2-1/2" nails, 3" required for OR (4) 2-1/2" I-joists with 3-1/2" flange width (PRI-80s) nails clinched Approx. Approx. No Gap No Gap Gap-Tight Joint-No Gap See table above for web stiffener size requirements

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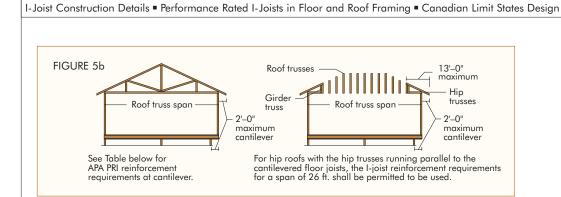


TABLE 2

PRI CANTILEVER REINFORCEMENT METHODS ALLOWED

							F	ROOF LO	DADINGS	5					
Joist	Roof Truss	TL = 35 psf LL not to exceed 20 psf				TL = 45 psf LL not to exceed 30 psf Joist Spacing (in.)					TL = 55 psf LL not to exceed 40 psf				
Depth	Span	Joist Spacing (in.)										Joist Spacing (in.)			
(in.)	(ft)	12	16	19.2	24		12	16	19.2	24		12	16	19.2	24
	26	Ν	Ν	Ν	1,2		Ν	Ν	1,2	2		Ν	1,2	2	Х
	28	Ν	Ν	1,2	1,2		Ν	Ν	1,2	2		Ν	1,2	2	Х
9-1/2	30	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	2	Х
7-1/Z	32	Ν	Ν	1,2	2	_	Ν	1,2	1,2	Х		Ν	1,2	2	Х
	34	Ν	Ν	1,2	2		Ν	1,2	2	Х		Ν	2	Х	Х
	36	Ν	Ν	1,2	2		Ν	1,2	2	Х		Ν	2	Х	Х
	26	Ν	Ν	Ν	1,2		Ν	Ν	1,2	1,2		Ν	1,2	1,2	2
	28	Ν	Ν	1,2	1,2	_	Ν	1,2	1,2	1,2		Ν	1,2	1,2	2
	30	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	1,2	2
11-7/8	32	Ν	Ν	1,2	1,2	_	Ν	1,2	1,2	2		Ν	1,2	1,2	2
	34	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	2	2
	36	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	2	2
	38	N	1,2	1,2	2		Ν	1,2	1,2	2		1,2	1,2	2	Х
	26	Ν	Ν	Ν	1,2		Ν	Ν	Ν	1,2		Ν	Ν	1,2	1,2
	28	N	Ν	Ν	1,2		Ν	Ν	1,2	1,2		Ν	Ν	1,2	2
	30	Ν	Ν	Ν	1,2	_	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2
	32	Ν	Ν	Ν	1,2	_	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2
14	34	Ν	Ν	Ν	1,2		Ν	Ν	1,2	2		Ν	1,2	1,2	2
	36	Ν	Ν	1,2	1,2	_	Ν	1,2	1,2	2		Ν	1,2	1,2	2
	38	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	1,2	2
	40	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	2	2
	26	Ν	N	N	1,2		Ν	Ν	1,2	1,2		N	Ν	1,2	1,2
	28	Ν	Ν	Ν	1,2		Ν	Ν	1,2	1,2		Ν	1,2	1,2	2
	30	Ν	Ν	Ν	1,2		Ν	Ν	1,2	1,2		Ν	1,2	1,2	2
	32	Ν	Ν	Ν	1,2	_	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2
16	34	Ν	Ν	1,2	1,2	_	Ν	Ν	1,2	2		Ν	1,2	1,2	2
	36	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	1,2	2
	38	Ν	Ν	1,2	1,2		Ν	1,2	1,2	2		Ν	1,2	2	2
	40	Ν	Ν	1,2	1,2	_	Ν	1,2	1,2	2		Ν	1,2	2	2
	42	N	Ν	1,2	1,2	_	Ν	1,2	1,2	2		Ν	1,2	2	Х

Notes

(1) N = No reinforcement required.

1 = PRIs reinforced with 23/32" wood structural panel on one side only.

2 = PRIs reinforced with 23/32" wood structural panel on both sides or

double I-joist.

X = Try a deeper joist or closer spacing.

(2) Color coding in Table is matched to details in Figure 5a.

(3) Maximum load shall be: 15 psf roof dead load, 50 psf floor total load, and 80 plf wall load. Wall load is based on 3'-0" maximum width window or door openings. For larger openings, or multiple 3'-0" width openings spaced less than 6'-0" o.c., additional joists beneath the opening's cripple studs may be required.
(4) Table applies to joists 12" to 24" o.c. Use 12" o.c. requirements for

(4) Table applies to joists 12" to 24" o.c. Use 12" o.c. requirements for lesser spacings.

(5) For conventional roof construction using a ridge beam, the Roof Truss Span column above is equivalent to the distance between the supporting wall and the ridge beam. When the roof is framed using a ridge board, the Roof Truss Span is equivalent to the distance between the supporting walls as if a truss is used.

(6) Cantilevered joists supporting girder trusses or roof beams may require additional reinforcing.

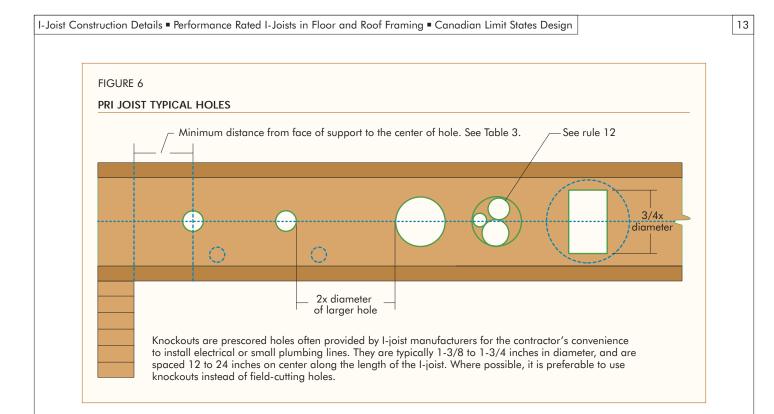
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WEB HOLE SPECIFICATIONS

One of the benefits of using I-joists in residential floor construction is that holes may be cut in the joist webs to accommodate electrical wiring, plumbing lines and other mechanical systems, therefore minimizing the depth of the floor system.

Rules for cutting holes in PRI Joists

- **1.** The distance between the inside edge of the support and the centerline of any hole shall be in compliance with the requirements of Table 3.
- 2. I-joist top and bottom flanges must NEVER be cut, notched, or otherwise modified.
- 3. Whenever possible field-cut holes should be centered on the middle of the web.
- **4.** The maximum size hole that can be cut into an I-joist web shall equal the clear distance between the flanges of the I-joist minus 1/4 inch. A minimum of 1/8 inch should always be maintained between the top or bottom of the hole and the adjacent I-joist flange.
- **5.** The sides of square holes or longest sides of rectangular holes should not exceed three fourths of the diameter of the maximum round hole permitted at that location.
- 6. Where more than one hole is necessary, the distance between adjacent hole edges shall exceed twice the diameter of the largest round hole or twice the size of the largest square hole (or twice the length of the longest side of the longest rectangular hole) and each hole must be sized and located in compliance with the requirements of Table 3.
- **7.** A knockout is *not* considered a hole, may be utilized anywhere it occurs and may be ignored for purposes of calculating minimum distances between holes.
- **8.** Holes measuring 1-1/2 inches shall be permitted anywhere in a cantilevered section of a PRI Joist. Holes of greater size may be permitted subject to verification.
- **9.** A 1-1/2-inch hole can be placed anywhere in the web provided that it meets the requirements of Rule number 6 above.
- **10.** All holes shall be cut in a workman-like manner in accordance with the restrictions listed above and as illustrated in Figure 6.
- 11. Limit 3 maximum size holes per span.
- **12.** A group of round holes at approximately the same location shall be permitted if they meet the requirements for a single round hole circumscribed around them.



Cutting the Hole

- Never drill, cut or notch the flange, or over-cut the web.
- Holes in webs should be cut with a sharp saw.

• For rectangular holes, avoid over cutting the corners, as this can cause unnecessary stress concentrations. Slightly rounding the corners is recommended. Starting the rectangular hole by drilling a 1" diameter hole in each of the 4 corners and then making the cuts between the holes is another good method to minimize damage to I-joist.



TABLE 5

LOCATION OF CIRCULAR HOLES IN PRI JOIST WEBS Simple or Multiple Span for Dead Loads up to 10 psf and Live Loads up to 40 psf⁽¹⁾⁽²⁾⁽³⁾⁽⁴⁾ Minimum Distance from Inside Face of Any Support to Center of Hole (ft-in)

			Minimum Distance from Inside Face of Any Support to Center of Hole (ft-in.)														
Joist								R	ound H	ole Dia	meter (i	n.)					
Depth	Joist	SAF ⁽⁵⁾	2	3	4	5	6	6-1/4	7	8	8-5/8	9	10	10-3/4	11	12	12-3/4
	PRI-20	13'-5"	0'-7"	0'-11"	2'-2"	3'-6"	5'-3"	5'-8"									
	PRI-30	13'-10"	0'-9"	2'-0"	3'-3"	4'-7"	6'-1"	6'-6"									
9-1/2"	PRI-40	14'-6"	0'-7"	1'-8"	3'-0"	4'-4"	5'-9"	6'-3"									
	PRI-50	14'-5"	1'-1"	2'-4"	3'-8"	5'-0"	6'-6"	6'-11"									
	PRI-60	15'-3"	1'-8"	3'-0"	4'-4"	5'-8"	7'-3"	7'-8"									
	PRI-20	13'-5"	0'-7"	0'-8"	0'-8"	0'-9"	1'-11"	2'-5"	3'-10"	5'-11"	7'-4"						
	PRI-30	15'-0"	0'-7"	0'-8"	0'-8"	1'-9"	3'-4"	3'-9"	5'-0"	6'-10"	8'-0"						
	PRI-40	16'-7"	0'-7"	0'-8"	1'-2"	2'-5"	3'-9"	4'-1"	5'-1"	6'-8"	7'-11"						
11-7/8"	PRI-50	16'-1"	0'-7"	0'-8"	0'-11"	2'-6"	4'-1"	4'-6"	5'-10"	7'-8"	8'-11"						
11-7/0	PRI-60	18'-2"	0'-8"	1'-10"	3'-2"	4'-5"	5'-10"	6'-2"	7'-4"	8'-11"	10'-0"						
	PRI-70	18'-6"	0'-7"	1'-2"	2'-5"	3'-9"	5'-2"	5'-8"	7'-0"	8'-10"	10'-2"						
	PRI-80	19'-10"	1'-11"	3'-2"	4'-6"	5'-10"	7'-3"	7'-8"	8'-10"	10'-6"	11'-7"						
	PRI-90	20'-5"	0'-7"	0'-8"	1'-4"	3'-0"	4'-9"	5'-3"	6'-8"	8'-8"	10'-0"						
	PRI-40	18'-3"	0'-7"	0'-8"	0'-8	0'-9"	1'-10"	2'-2"	3'-2"	4'-7"	5'-5"	6'-0"	7'-7"	9'-4"			
	PRI-50	16'-1"	0'-7"	0'-8"	0'-8"	0'-9"	0'-9"	1'-1"	2'-6"	4'-6"	5'-9"	6'-7"	8'-10"	10'-7"			
14"	PRI-60	19'-9"	0'-7"	0'-8"	0'-8"	1'-7"	3'-2"	3'-6"	4'-9"	6'-6"	7'-8"	8'-4"	10'-4"	11'-11"			
14	PRI-70	18'-6"	0'-7"	0'-8"	0'-8"	0'-11"	2'-6"	2'-11"	4'-2"	5'-11"	7'-0"	7'-10"	10'-1"	12'-0"			
	PRI-80	22'-7"	0'-7"	1'-9"	3'-0"	4'-4"	5'-8"	6'-1"	7'-1"	8'-7"	9'-7"	10'-3"	12'-2"	13'-10"			
	PRI-90	23'-2"	0'-7"	0'-8"	0'-9"	2'-4"	3'-11"	4'-4"	5'-7"	7'-4"	8'-6"	9'-3"	11'-3"	12'-10"			
	PRI-40	19'-8"	0'-7"	0'-8"	0'-8"	0'-9"	0'-9"	0'-10"	1'-5"	2'-9"	3'-7"	4'-1"	5'-6"	6'-7"	7'-0"	8'-9"	10'-9"
	PRI-50	16'-1"	0'-7"	0'-8"	0'-8"	0'-9"	0'-9"	0'-10"	0'-10"	0'-10"	1'-9"	2'-6"	4'-6"	6'-0"	6'-8"	9'-7"	11'-11"
16"	PRI-60	19'-9"	0'-7"	0'-8"	0'-8"	0'-9"	0'-9"	0'-10"	1'-10"	3'-6"	4'-6"	5'-2"	7'-3"	8'-11"	9'-6"	11'-10"	13'-9"
10	PRI-70	18'-6"	0'-7"	0'-8"	0'-8"	0'-9"	0'-9"	0'-10"	1'-0"	2'-11"	4'-1"	4'-10"	6'-11"	8'-7"	9'-1"	11'-6"	13'-6"
	PRI-80	23'-11"	0'-7"	0'-8"	0'-8"	1'-7"	3'-2"	3'-7"	4'-10"	6'-6"	7'-7"	8'-3"	10'-2"	11'-8"	12'-2"	14'-3"	16'-0"
	PRI-90	25'-7"	0'-7"	0'-8"	0'-8"	0'-10"	2'-3"	2'-8"	3'-10"	5'-5"	6'-5"	7'-1"	8'-10"	10'-4"	10'-10"	13'-3"	15'-3"

Notes:

(1) Above tables may be used for I-joist spacing of 24 inches on center or less.

(2) Hole location distance is measured from inside face of supports to center of hole.

(3) Distances in this chart are based on uniformly loaded joists.

(4) Hole sizes and/or locations that fall outside of the scope of this table may be acceptable based on analysis of actual hole size, span, spacing and loading conditions.

(5) SAF = Span Adjustment Factor, used as defined below:

OPTIONAL:

Table 5 is based on the I-joists being used at their maximum span. If the I-joists are placed at less than their full allowable span, the maximum distance from the centerline of the hole to the face of any support (D) as given above may be reduced as follows:

$$D_{reduced} = \frac{L_{actual}}{SAF} \times D$$

Where: $D_{reduced} = D$ istance from the inside face of any support to center of hole, reduced for less-than-maximum span applications (ft). The reduced distance shall not be less than 6 inches from the face of support to edge of the hole.

 L_{actual} = The actual measured span distance between the inside faces of supports (ft).

SAF = Span Adjustment Factor given in Table 5.

D = The minimum distance from the inside face of any support to center of hole from Table 5 above.

If $\frac{L_{actual}}{SAF}$ is greater than 1, use 1 in the above calculation for $\frac{L_{actual}}{SAF}$

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RIM BOARD HOLE SPECIFICATIONS

The maximum allowable hole size for an APA Rim Board shall be 2/3 of the Rim Board depth as shown below. The length of the Rim Board segment containing a hole shall be at least 8 times the hole size.

TABLE 4

M BOARD HOLE SIZES AND MINIMUM LENGTH							
Rim Board Depth (in.)	Maximum Allowable Hole Size ^{(a)(b)} (in.)	Minimum Length of Rim Board Segment ^(c) for the Maximum Allowable Hole Size (in.)					
9-1/2	6-1/4	50					
11-7/8	7-3/4	62					
14	9-1/4	74					
16	10-1/2	84					

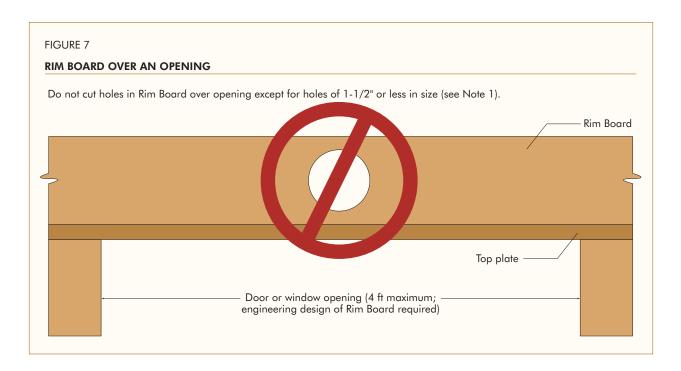
(a) These hole provisions do not apply to Rim Board installed over openings, such as doors or windows.

(b) The diameter of a round hole or the longer dimension of a rectangular hole.

(c) The length of Rim Board segment per wall line. For multiple holes, the minimum length of Rim Board segment shall be 8 times the sum of all hole sizes.

Application Notes

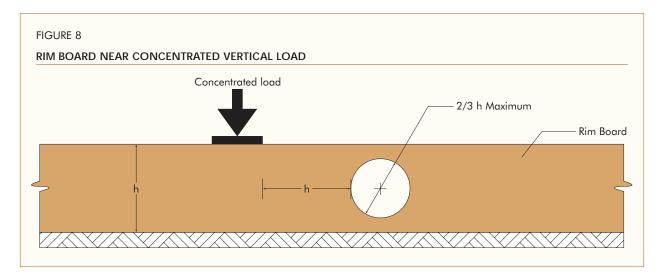
1. Do not cut holes in Rim Board installed over openings, such as doors or windows, where the Rim Board is not fully supported, except that holes of 1-1/2 inches or less in size are permitted provided they are positioned at the middepth and in the middle 1/3 of the span (see Note 5 for minimum hole spacing).



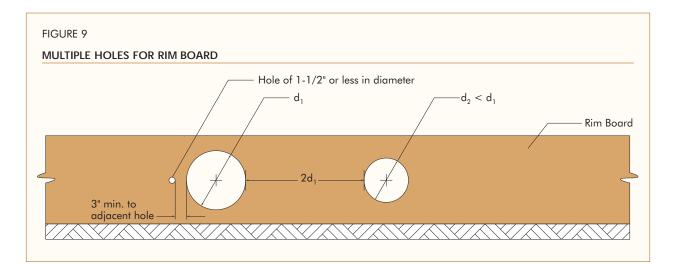
2. Field-cut holes should be vertically centered in the Rim Board and at least one hole diameter or 6-inches, whichever is less, clear distance away from the end of the wall line. Holes should never be placed such that they interfere with the attachment of the Rim Board to the ends of the floor joist, or any other code-required nailing.

3. While round holes are preferred, rectangular holes may be used providing the corners are not over-cut. Slightly rounding corners or pre-drilled corners with a 1-inch-diameter bit is recommended.

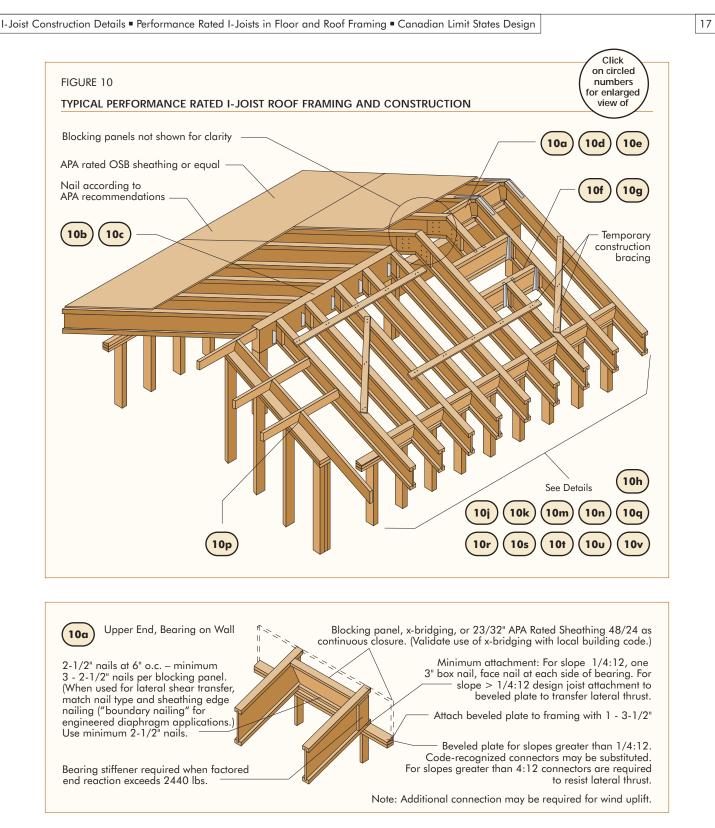
4. When concentrated loads are present on the Rim Board (loads not supported by any other vertical-load-carrying members such as squash blocks), holes should not be placed in the Rim Board within a distance equal to the depth of the Rim Board from the area of loading.

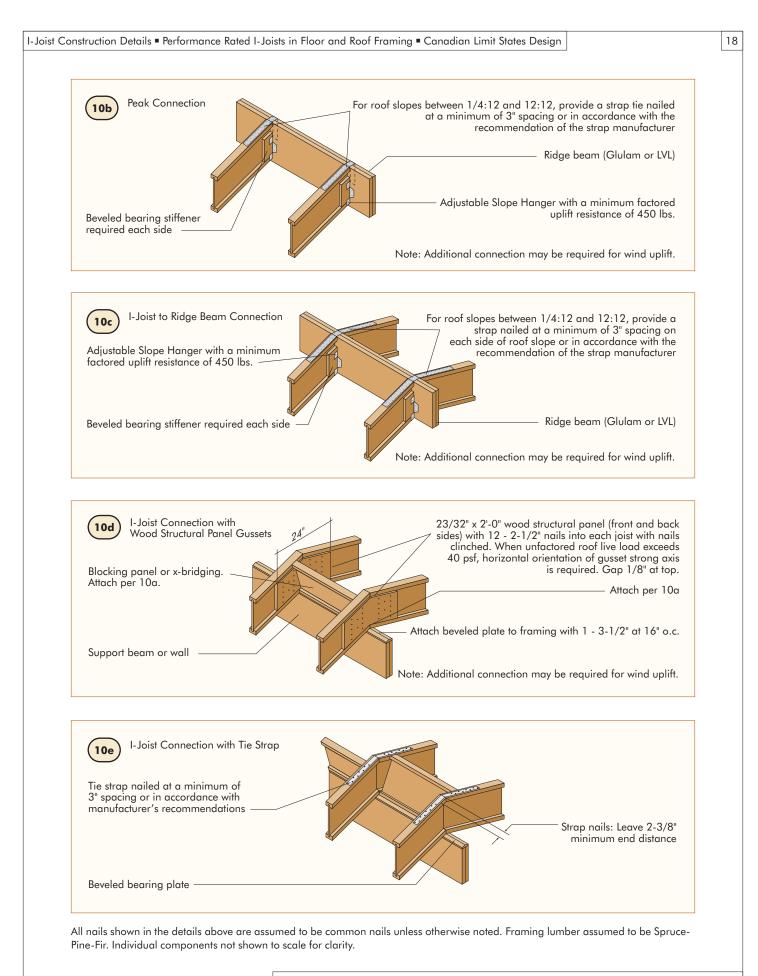


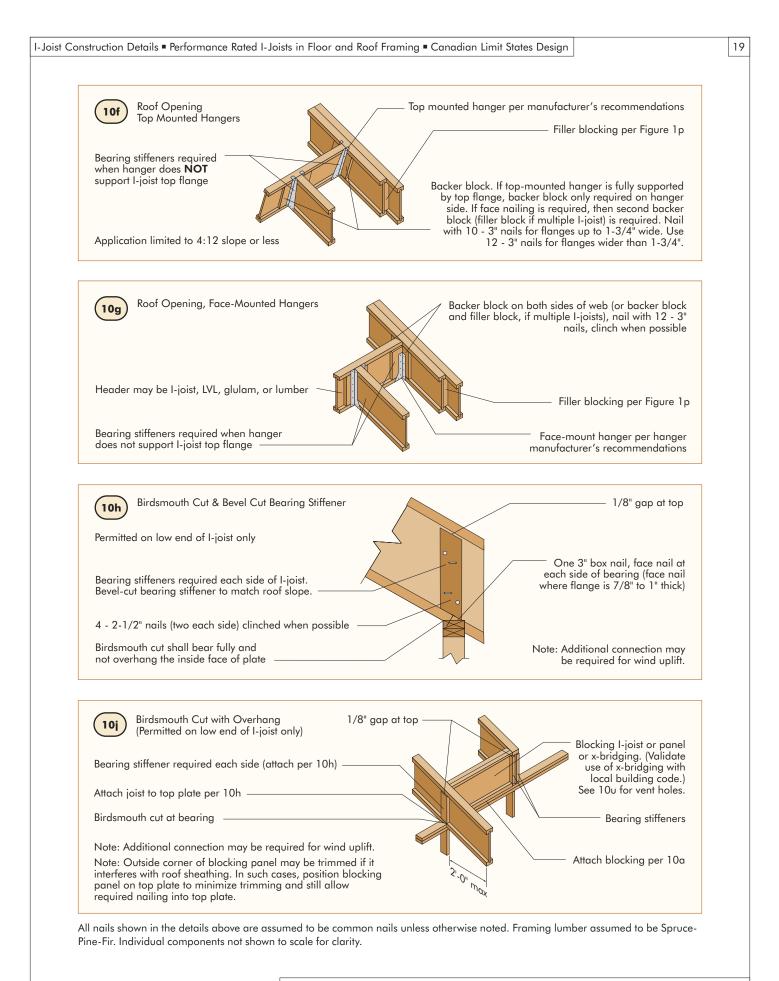
5. For multiple holes, the clear spacing between holes shall be at least two times the diameter of the larger hole, or twice the length of the longest side of the longest rectangular hole. This minimum hole spacing does not apply to holes of 1-1/2-inches or less in diameter, which can be placed anywhere in the Rim Board (see Note-1 for holes over opening) except that the clear distance to the adjacent hole shall be 3-inches minimum.

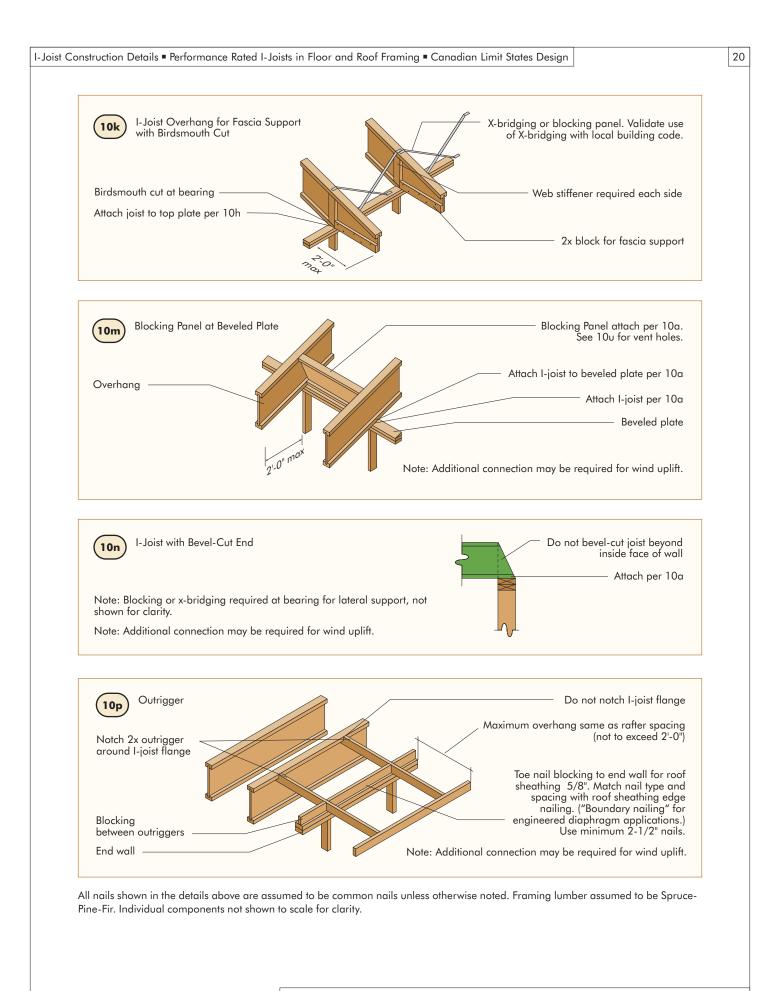


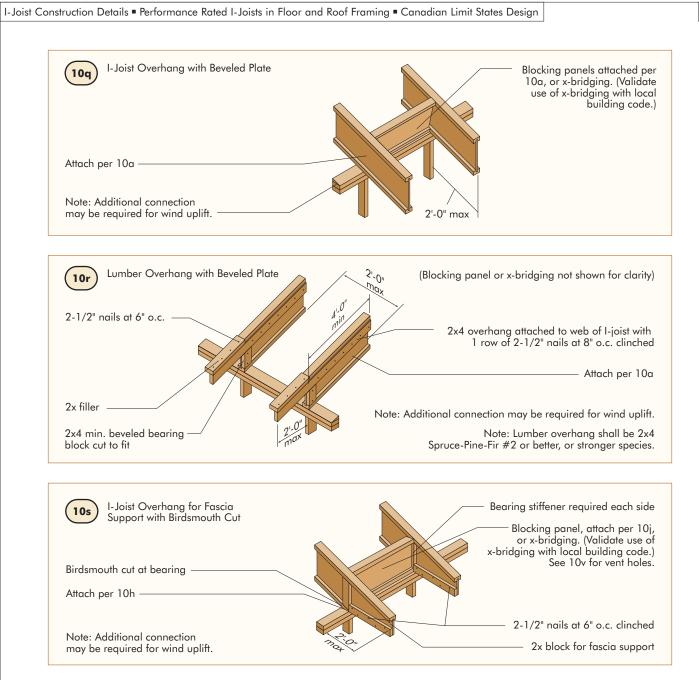
6. All holes shall be cut in a workman-like manner in accordance with the limitations listed above.

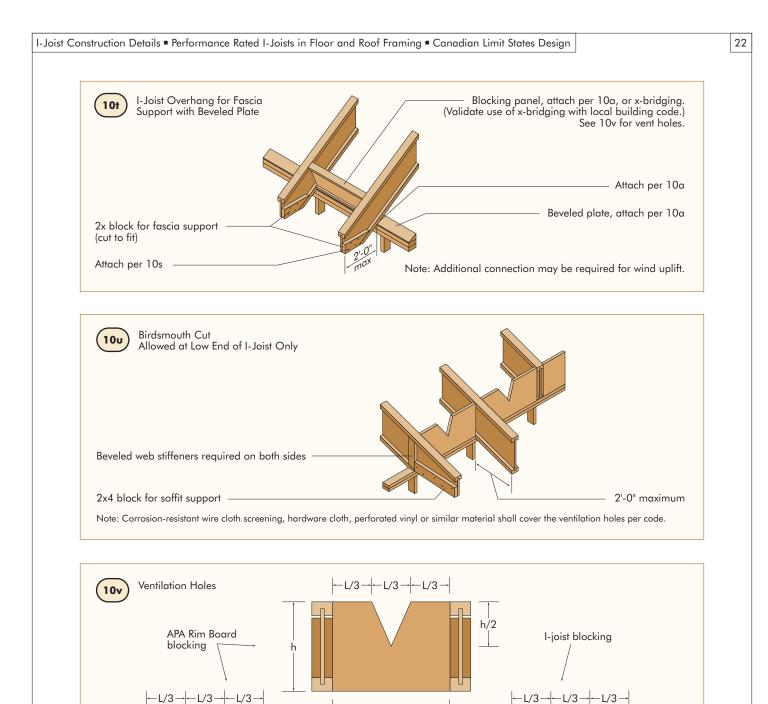


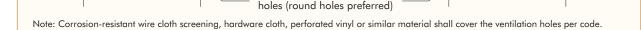












Allowable zone for ventilation

/3

h/3

h/3

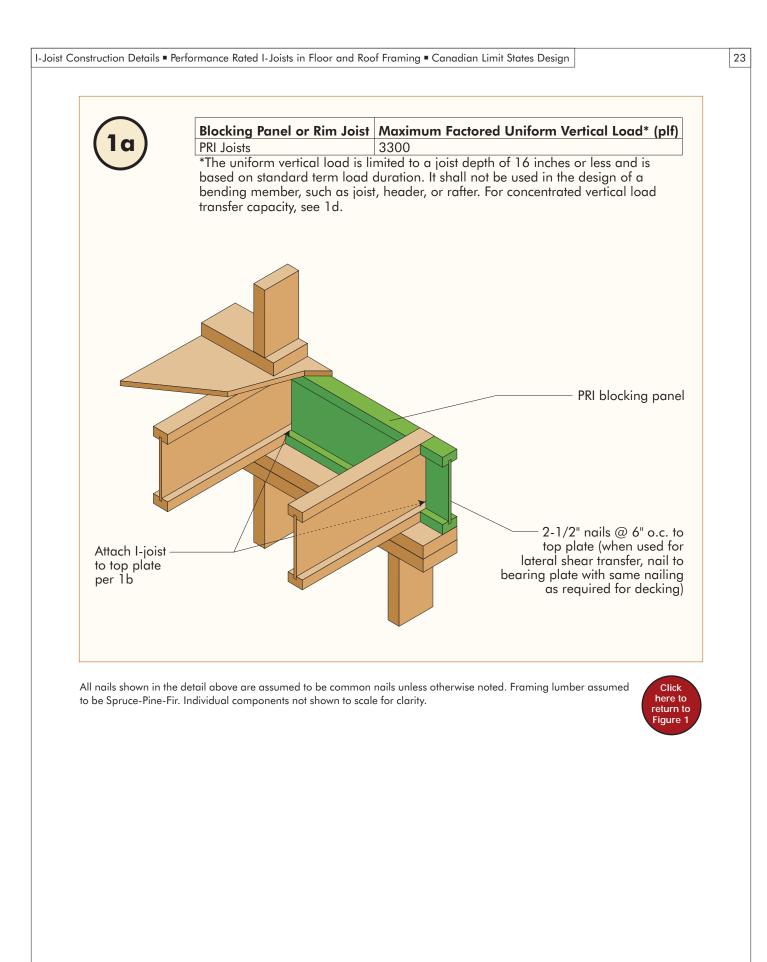
All nails shown in the details above are assumed to be common nails unless otherwise noted. Framing lumber assumed to be Spruce-Pine-Fir. Individual components not shown to scale for clarity.

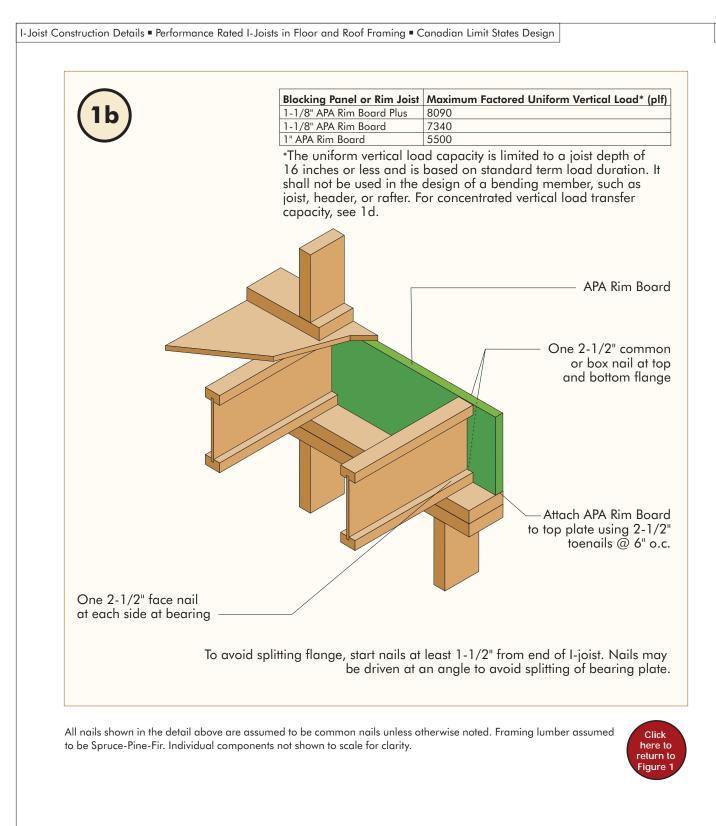
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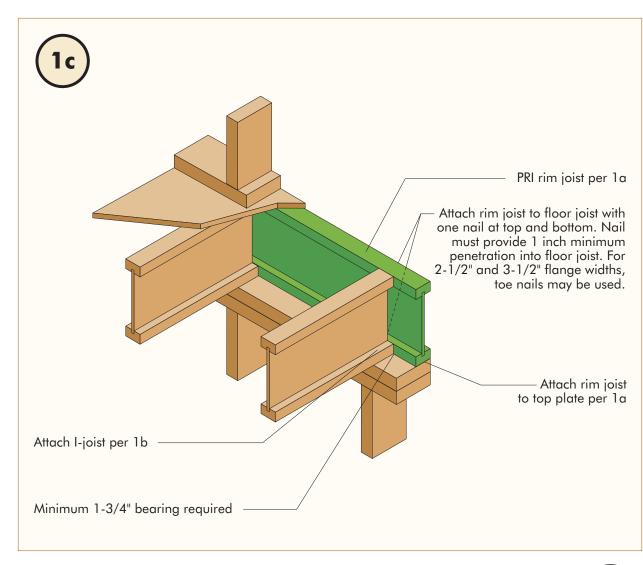
h/3

h/3

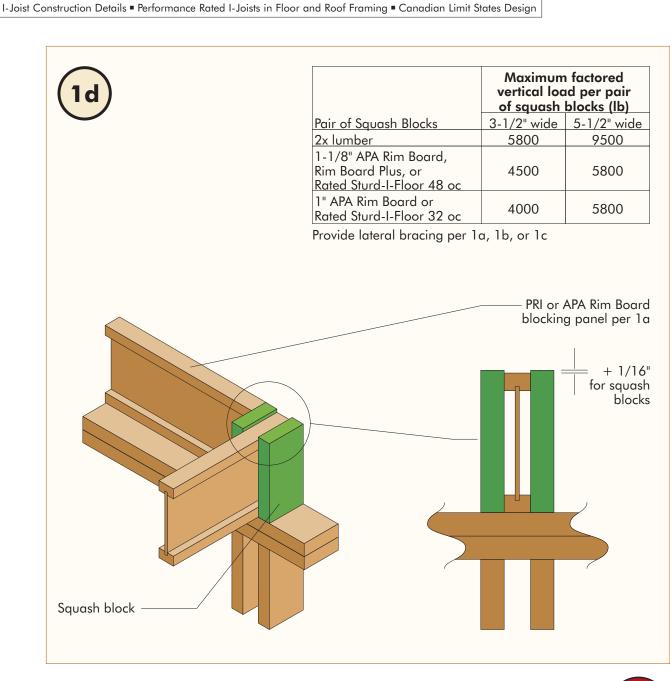
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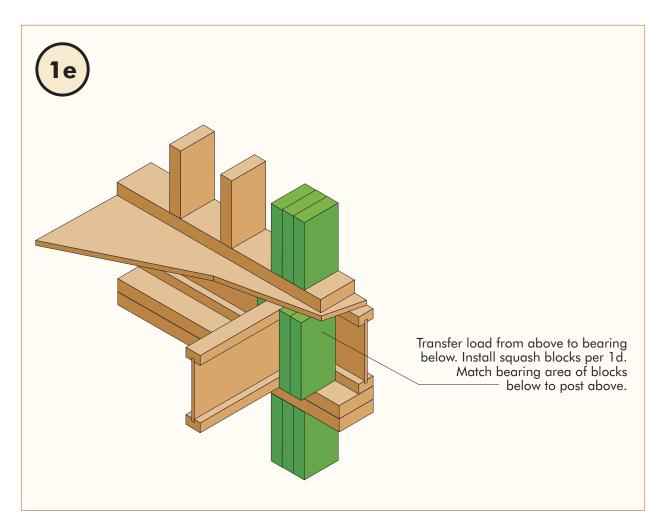




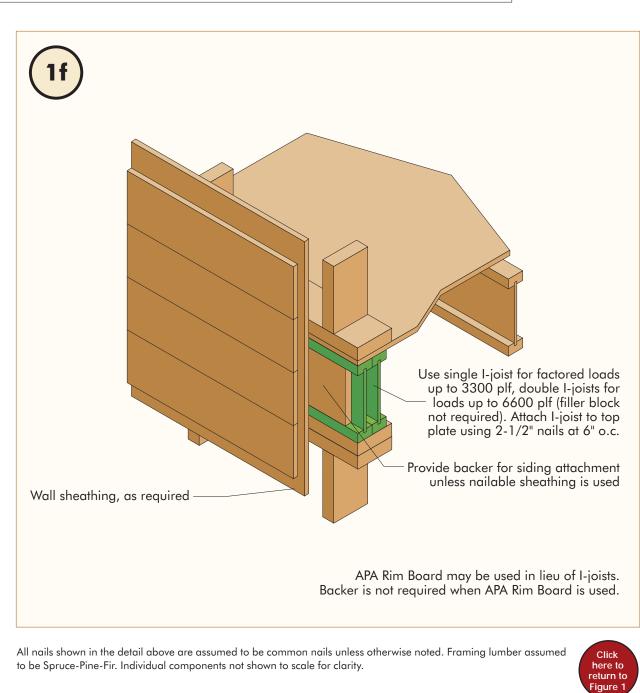


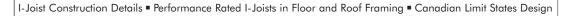


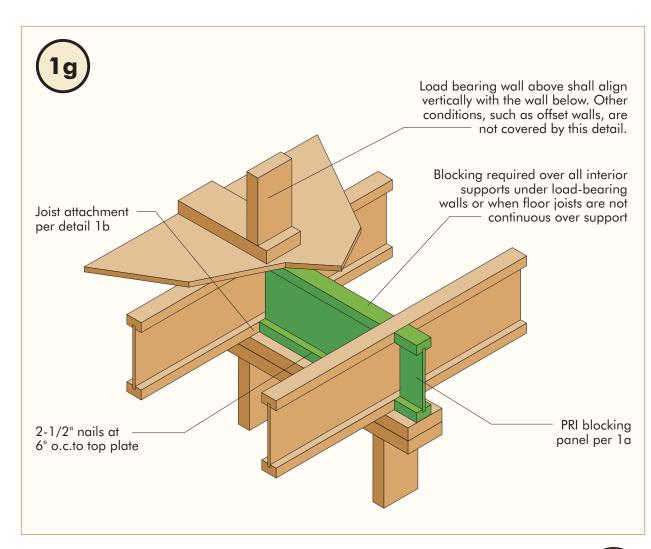




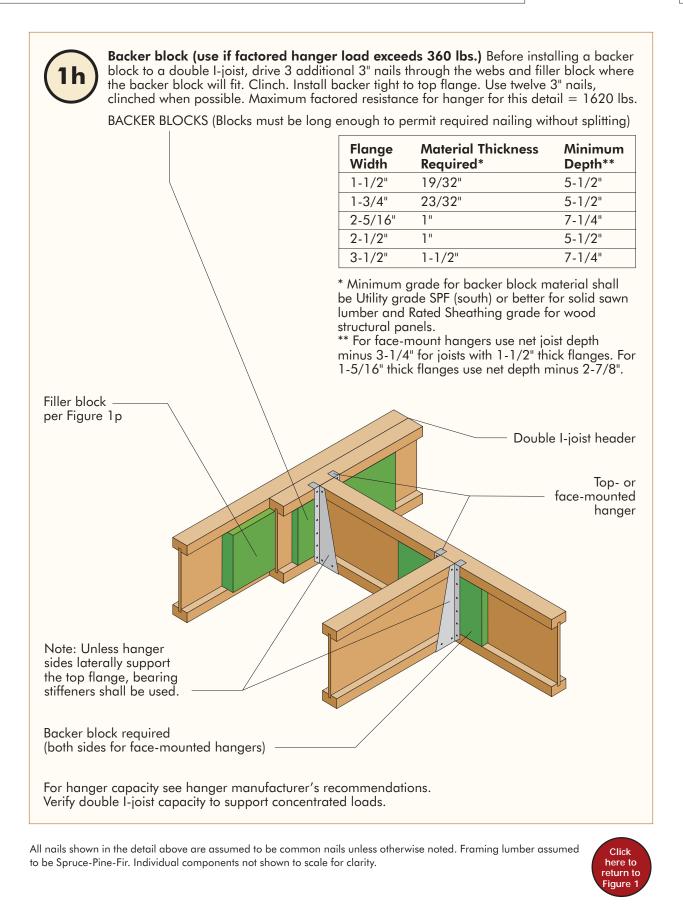


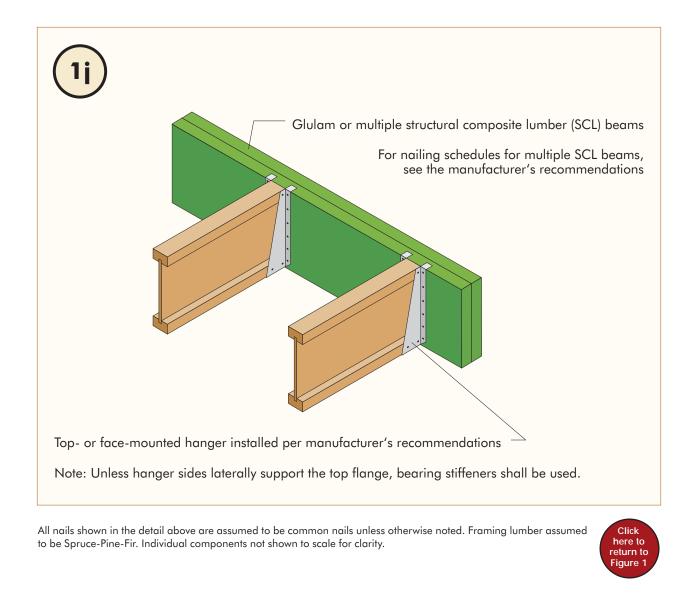


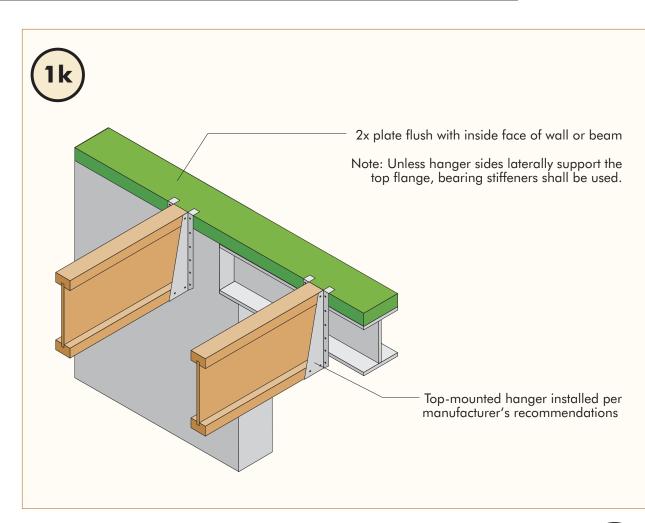




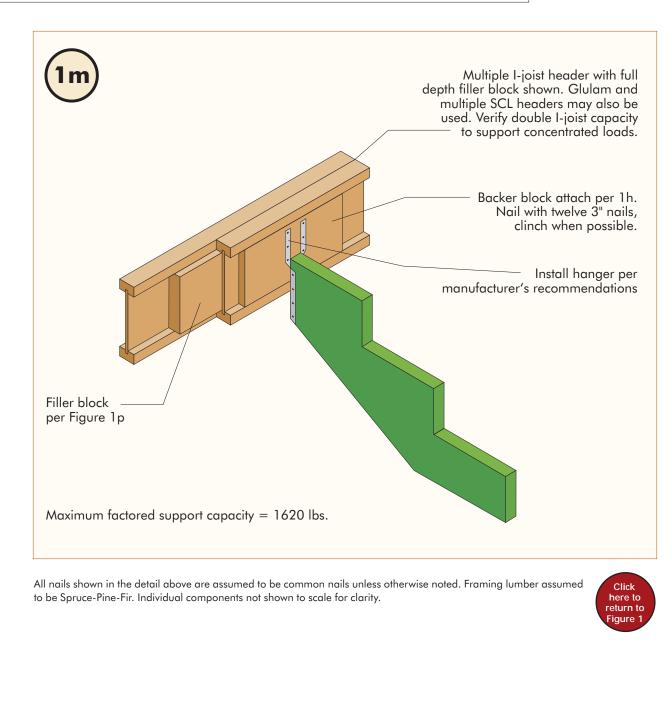




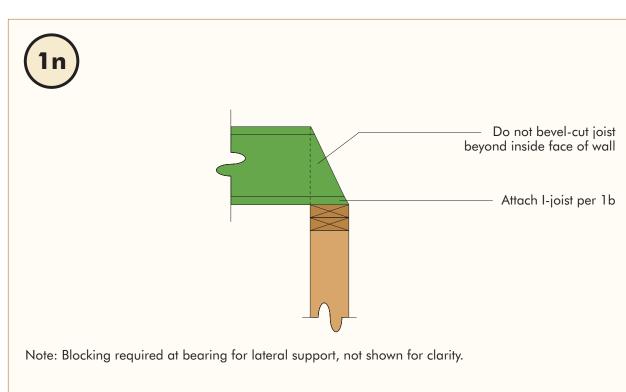














I-Joist Construction Details = Performance Rated I-Joists in Floor and Roof Framing = Canadian Limit States Design

(1	b
1	r)

FILLER BLOCK REQUIREMENTS FOR DOUBLE I-JOIST CONSTRUCTION

Flange Width	Net Depth	Filler Block Size
1-1/2"	9-1/2"	1-1/8" x 6" high
1-1/2	11-7/8"	1-1/8" x 8" high
	9-1/2"	1-3/8" x 6"
1.2/4	11-7/8"	1-3/8" x 8"
1-3/4"	14"	1-3/8" x 10"
	16"	1-3/8" x 12"
	11-7/8"	2" x 8"
2-5/16"	14"	2" x 10"
	16"	2" x 12"
	9-1/2"	2-1/8" x 6"
0 1 /0"	11-7/8"	2-1/8" x 8"
2-1/2"	14"	2-1/8" x 10"
	16"	2-1/8" x 12"
	11-7/8"	3" x 8"
3-1/2"	14"	3" x 10"
	16"	3" x 12"

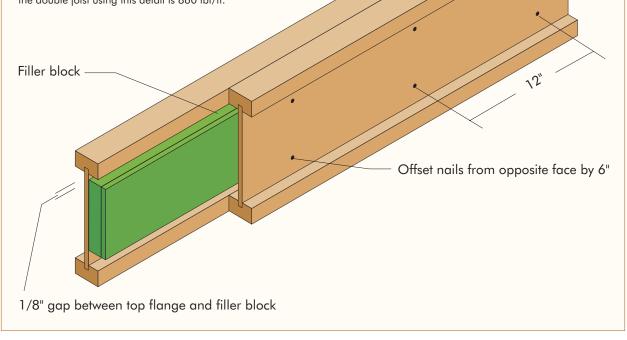
Notes:

1. Support back of I-joist web during nailing to prevent damage to web/flange connection.

- 2. Leave a 1/8-inch gap between top of filler block and bottom of top I-joist flange.
- 3. Filler block is required between joists for full length of span.

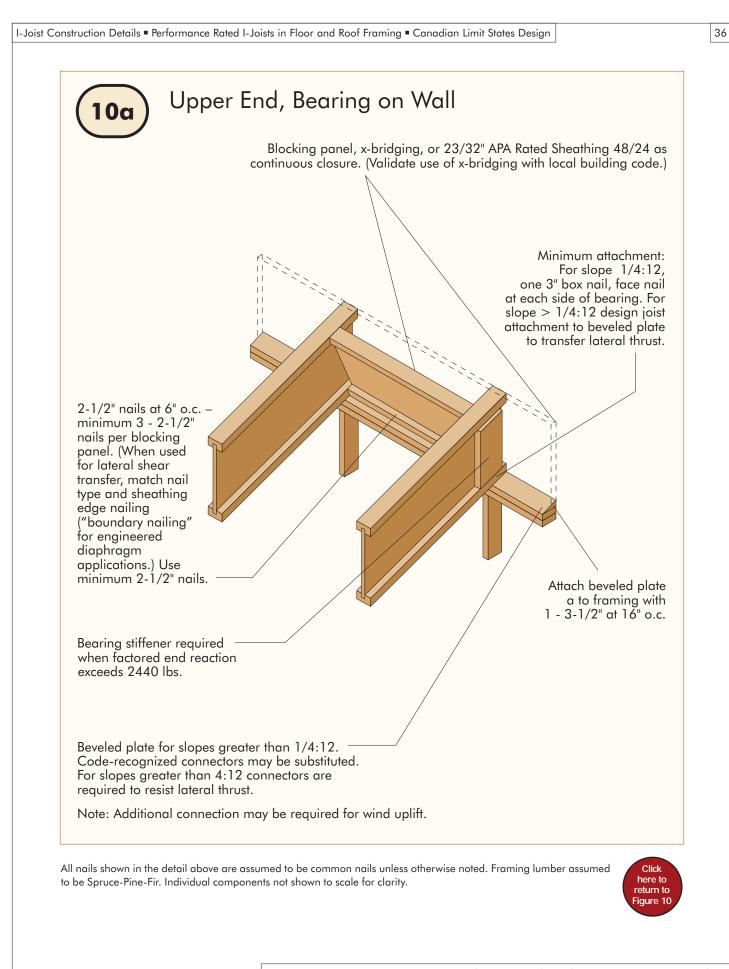
4. Nail joists together with two rows of 3" nails at 12 inches o.c. (clinched when possible) on each side of the double I-joist. Total of 4 nails per foot required. if nails can be clinched, only 2 nails per foot are required.

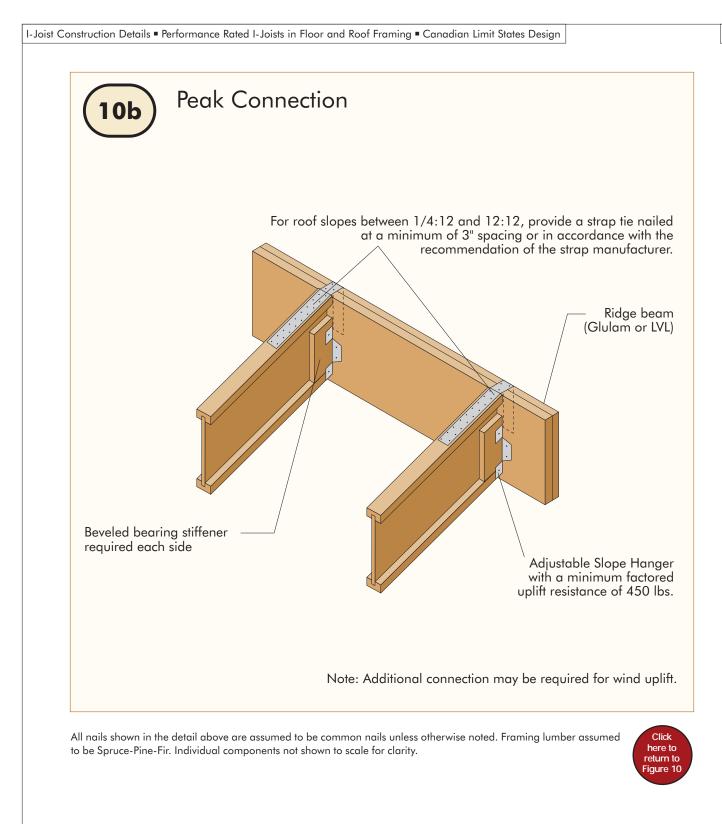
5. The maximum factored load that may be applied to one side of the double joist using this detail is 860 lbf/ft.

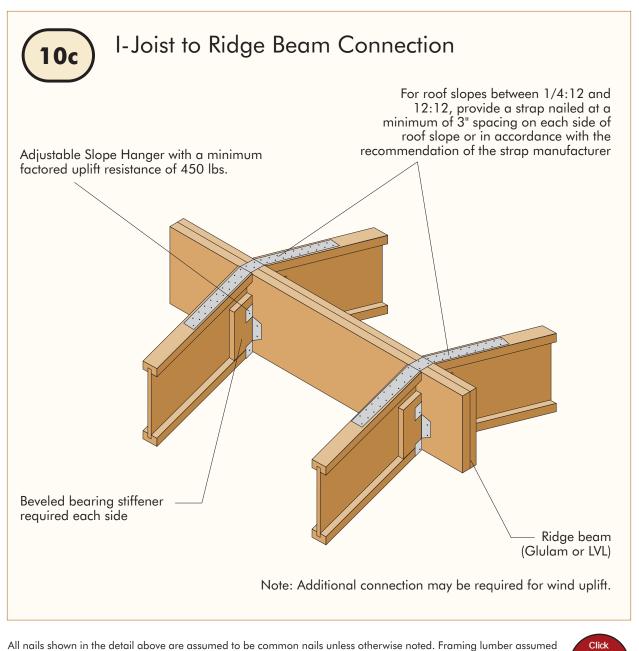


All nails shown in the detail above are assumed to be common nails unless otherwise noted. Framing lumber assumed to be Spruce-Pine-Fir. Individual components not shown to scale for clarity.





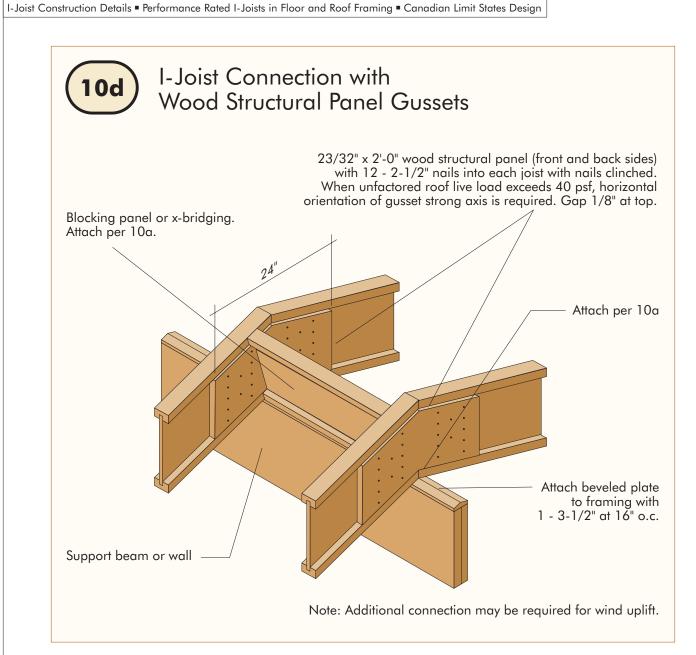




to be Spruce-Pine-Fir. Individual components not shown to scale for clarity.



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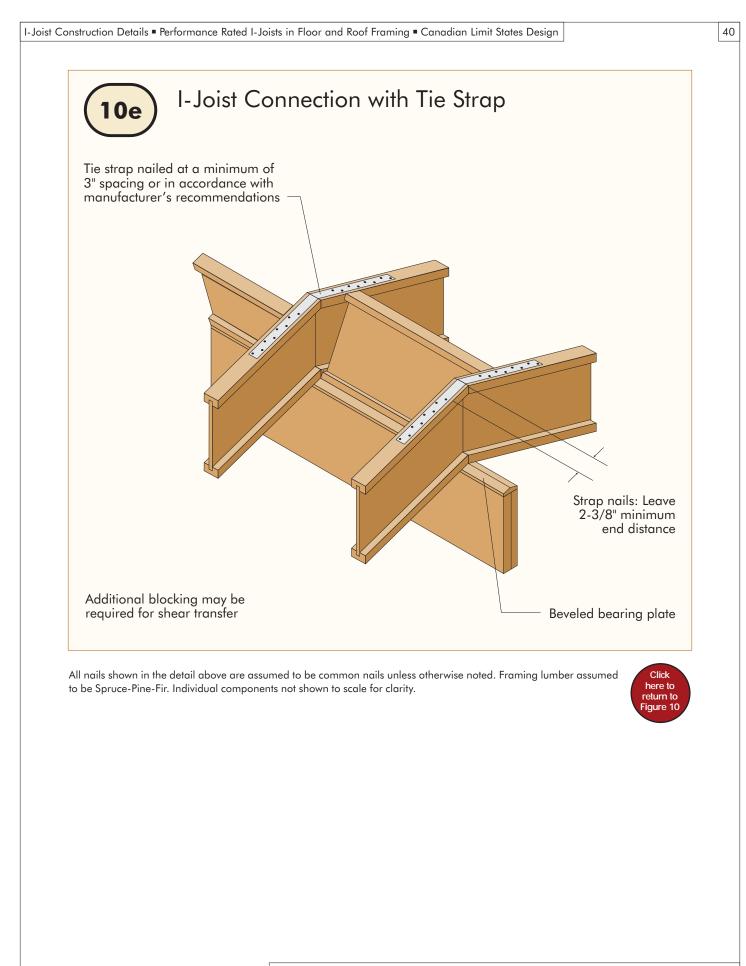


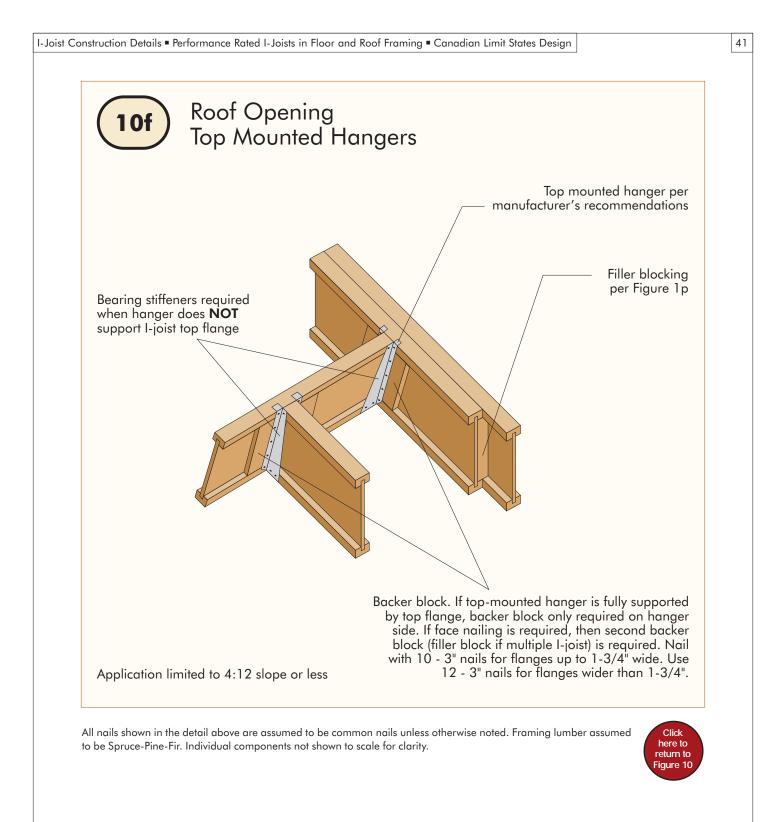
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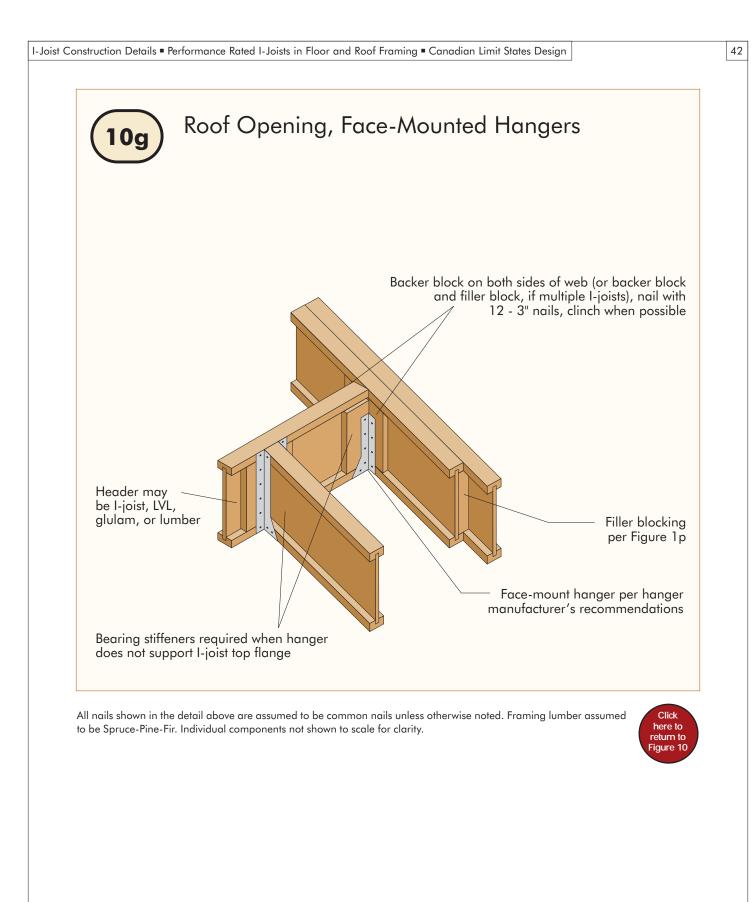


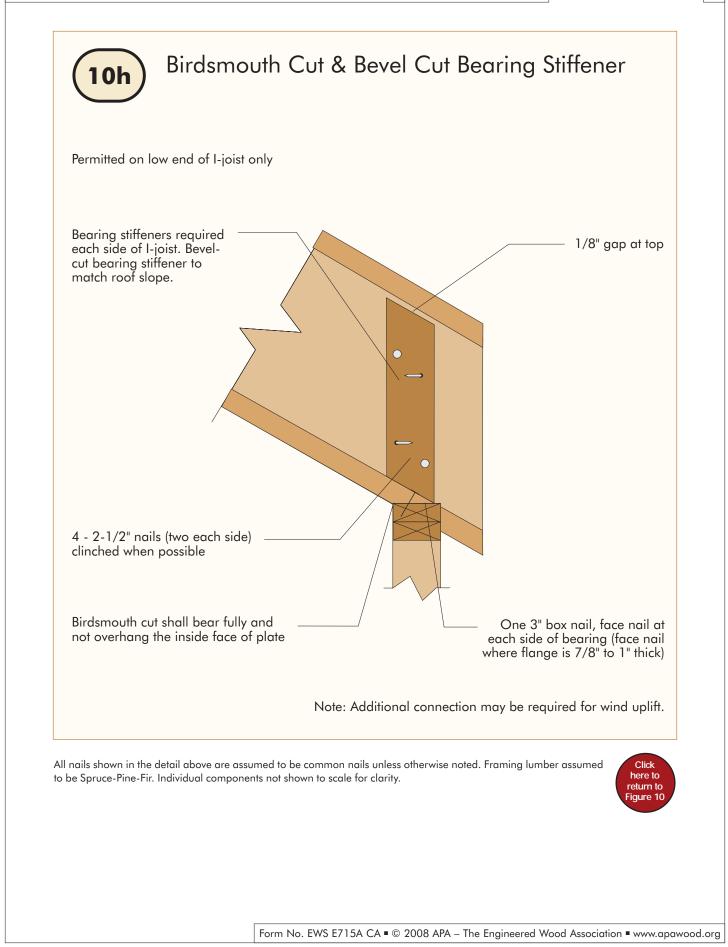
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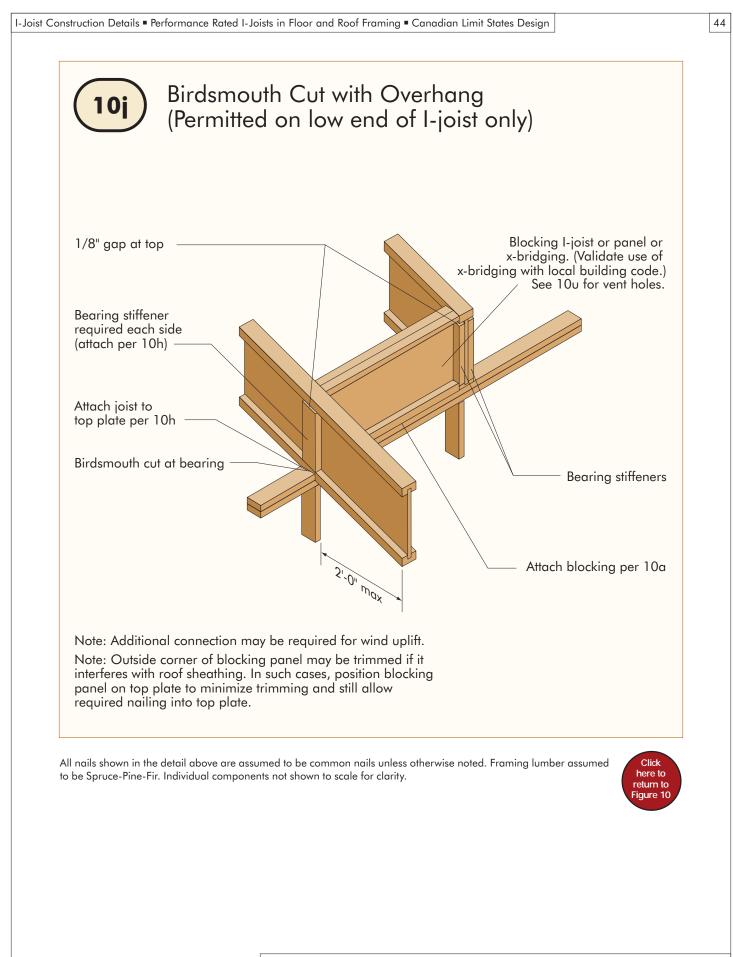
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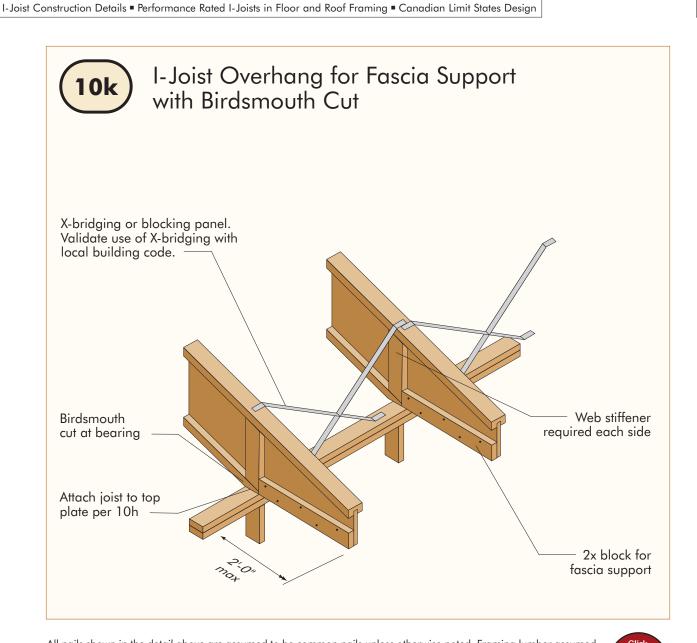








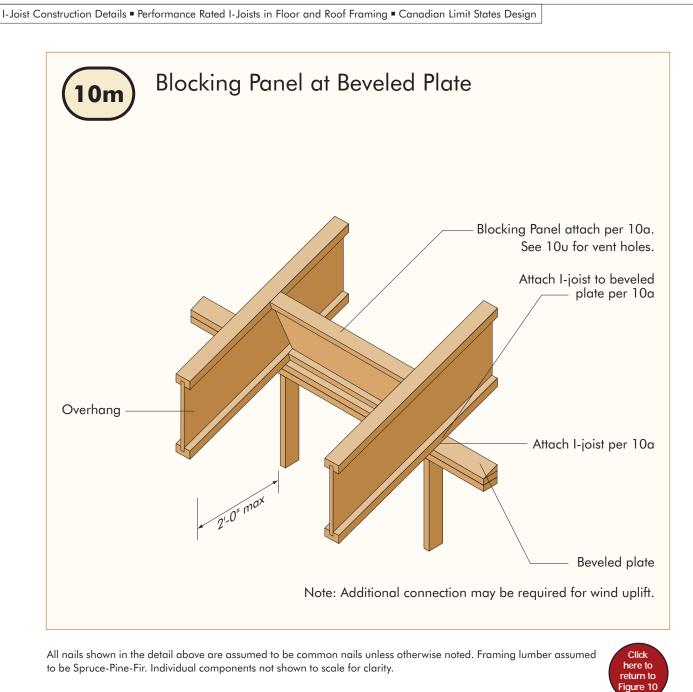


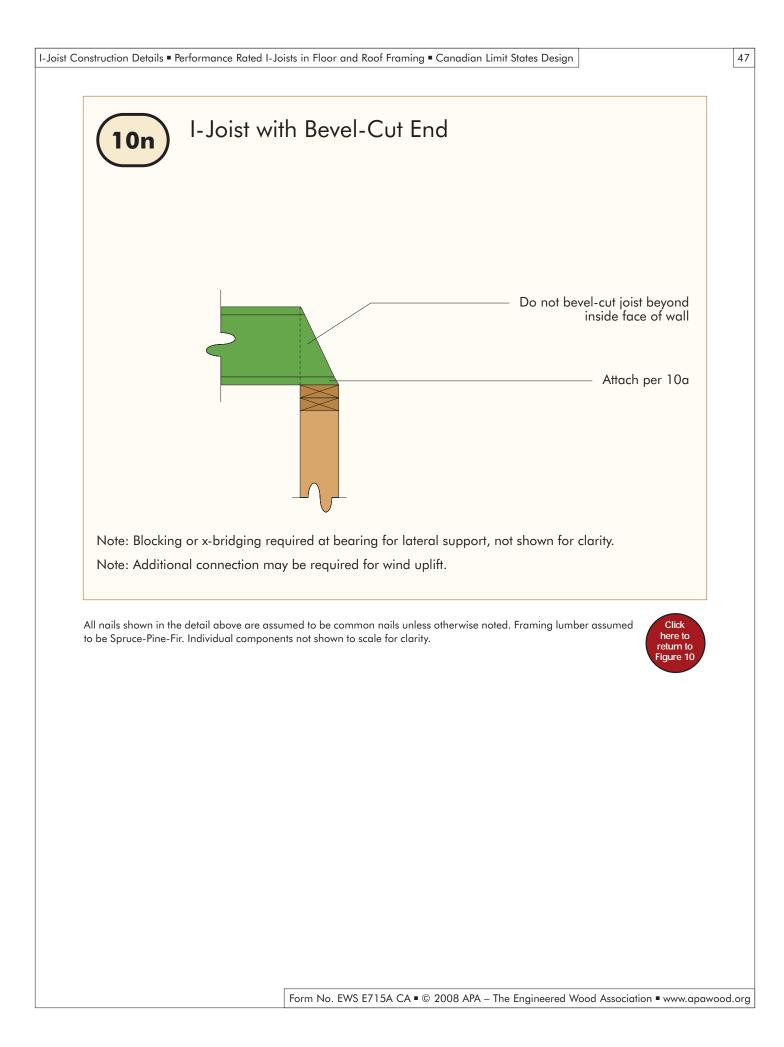


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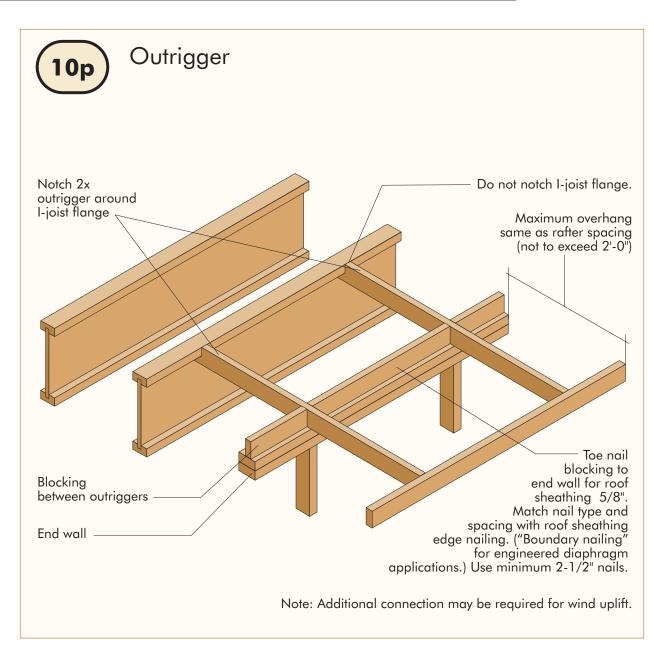


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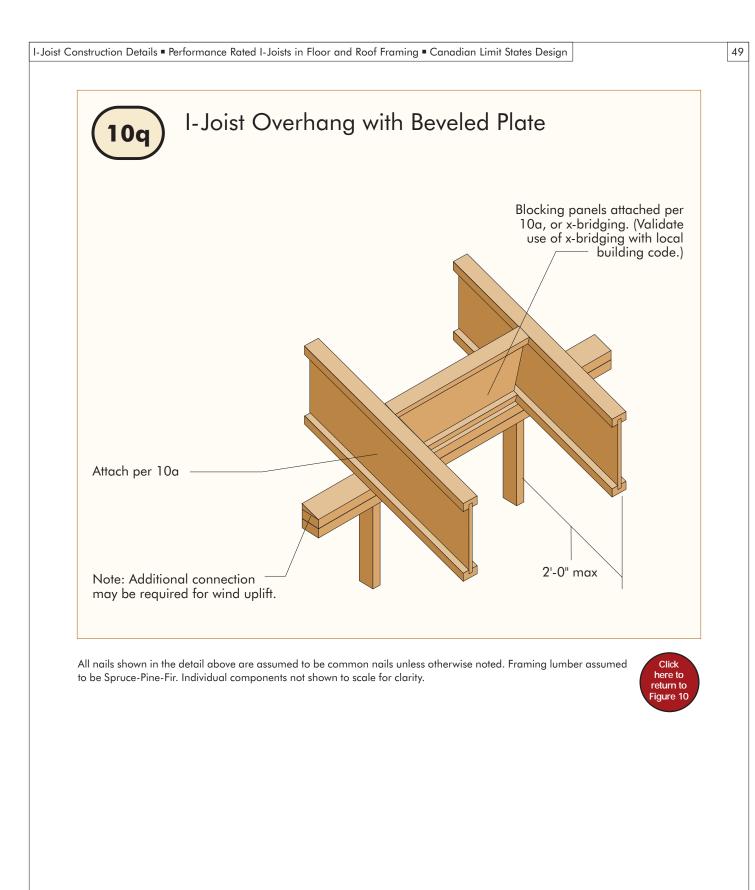


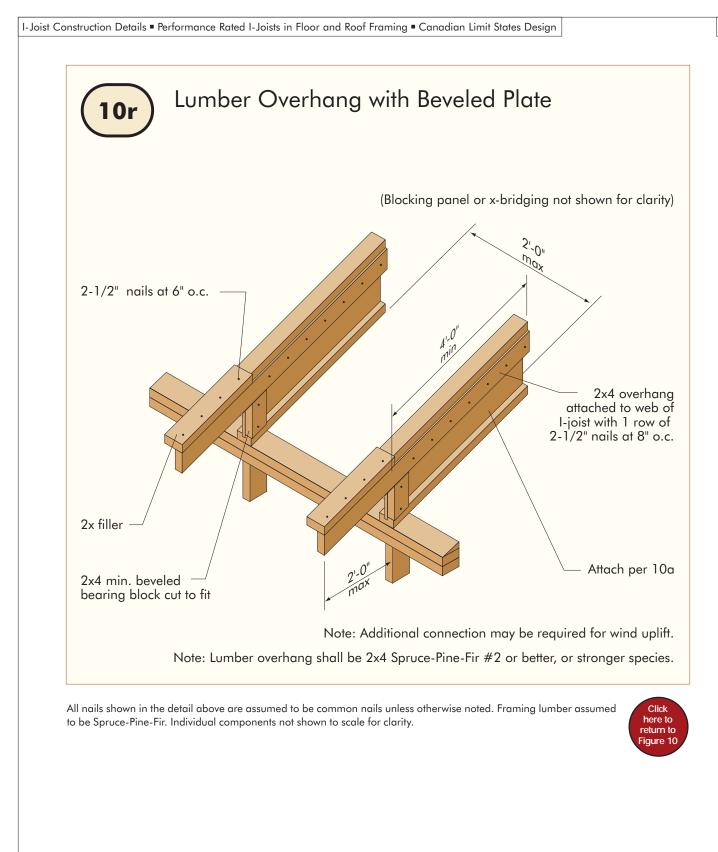


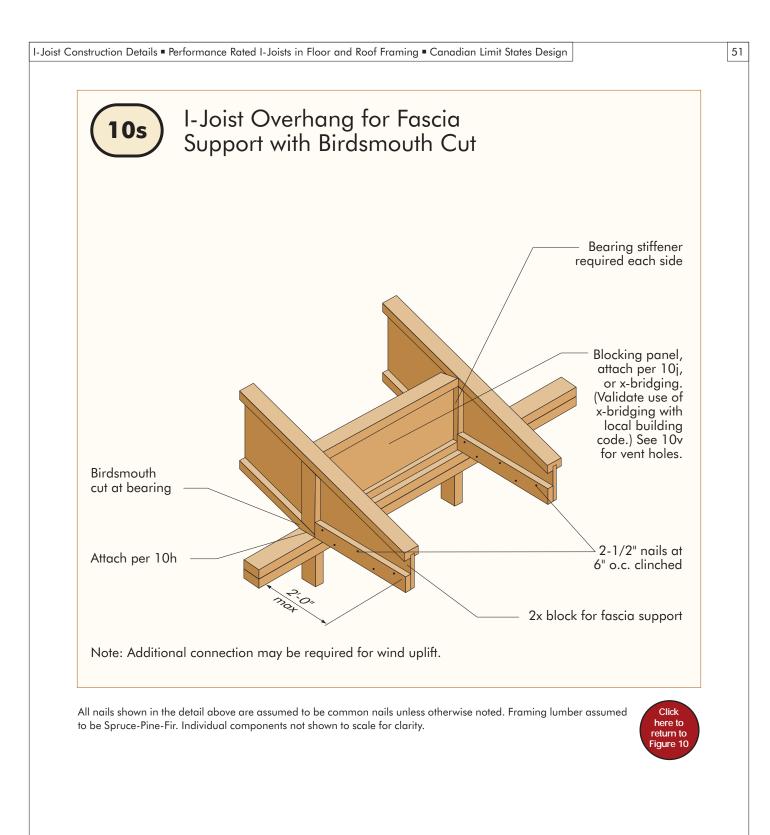
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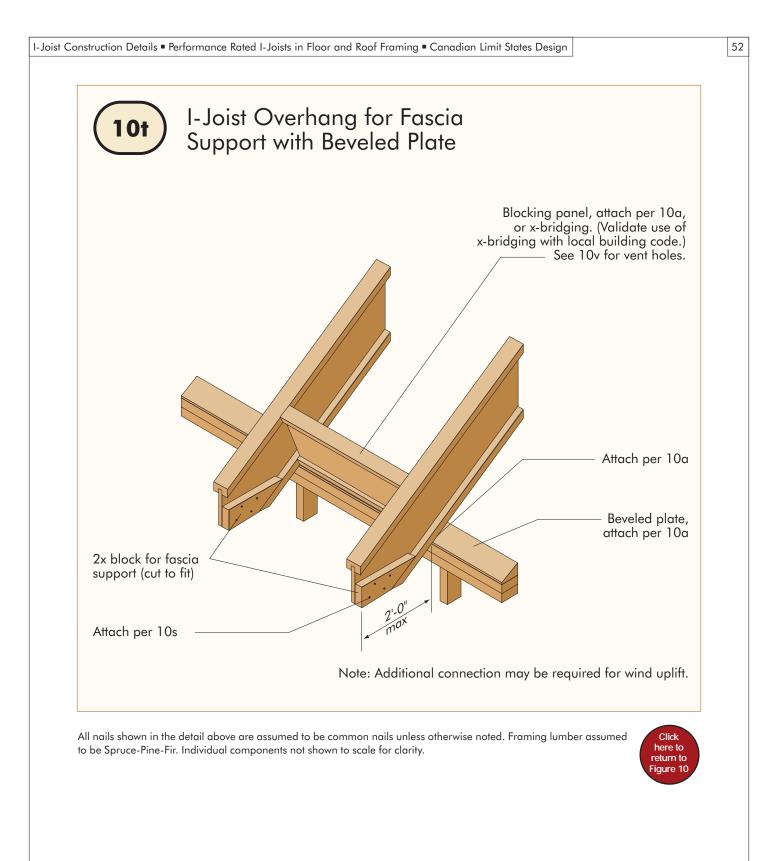


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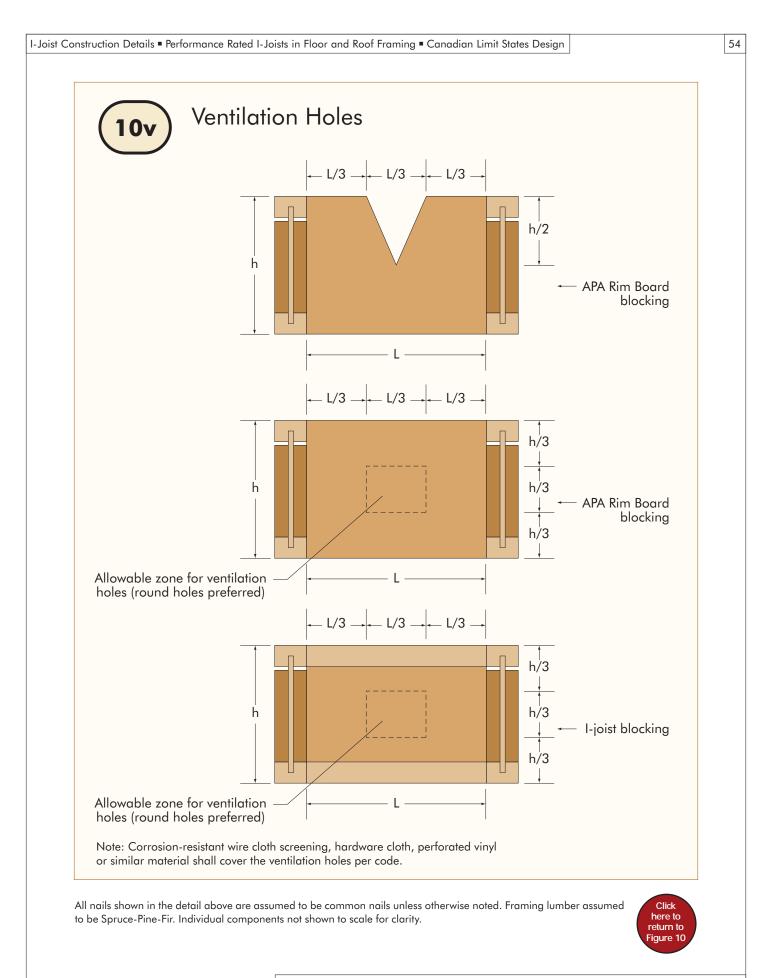












I-Joist Construction Details

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